

Columbia Coatings

Technical Data Sheet

Columbia Coatings
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COLUMBIA
COATINGS

Number:	M1651073
Name:	Bronze Medallion
Type:	TGIC

Powder Properties

Specific Gravity	1.43 +/- 0.05
Storage Temp	< 80°F (27°C)
Theoretical Coverage	135 ft ² @ 1 mil
Particle Distribution	n/a

Coating Properties

Film Thickness	2-3 mils
Cure Schedule	Metal Temperature: 10 minutes @ 400°F (204°C)
Gloss Level	30-40
Pencil Hardness	H-2H
Flexibility	n/a
Adhesion	Pass
Direct Impact	160 in/lb.
Reverse Impact	160 in/lb.
Salt Spray	1000 hrs.

www.columbiacoatings.com