

Columbia Coatings

Technical Data Sheet

Columbia Coatings
1173 Industrial Park Rd
Columbia, TN 38401
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Number:	X1390060
Name:	Static Vein
Type:	TGIC

Powder Properties

Specific Gravity	1.68 +/- .05
Storage Temp	< 80°F (27°C)
Theoretical Coverage	121 sq. ft. @ 1mil
Particle Distribution	25-50 microns

Coating Properties

Film Thickness	2.5 - 3.5 mils
Cure Schedule	Metal Temperature: 10 minutes @ 400°F (204°C)
Gloss Level	90+% @ 60°
Pencil Hardness	H-2H
Flexibility	100%
Adhesion	4B
Direct Impact	120 in/lb.
Reverse Impact	120 in/lb.
Salt Spray	1000 Hrs. Pass (ASTM B117)

www.columbiacoatings.com