

Columbia Coatings

Technical Data Sheet

Columbia Coatings
1173 Industrial Park Rd
Columbia, TN 38401
931-388-7730
931-388-5573 FAX



Number:	T1696014
Name:	Shimmer Candy Raspberry
Type:	TGIC

Powder Properties

Specific Gravity	1.25±0.05 g/cm ³
Storage Temp	< 80°F (27 °C) up to 12 months
Theoretical Coverage	153 ft ² /lb. @ 1 mils
Particle Distribution	n/a

Coating Properties

Film Thickness	Recommended Film Thickness: 2–4 mils
Cure Schedule	Metal Temperature: 10 minutes @ 340°F (171°C)
Gloss Level	80% – 90% @ 60°
Pencil Hardness	H-2H (ASTM D3359)
Flexibility	n/a
Adhesion	5B (ASTM D3359)
Direct Impact	160 in/lb. (ASTM D2794)
Reverse Impact	160 in/lb. (ASTM D2794)
Salt Spray	1000 hrs. (ASTM B117)

www.columbiacoatings.com