

Columbia Coatings

# Technical Data Sheet

Columbia Coatings  
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<b>Number:</b>	MLS179301
<b>Name:</b>	Portland Timbers Green
<b>Type:</b>	Polyester

## Powder Properties

<b>Specific Gravity</b>	1.53 ± 0.05 g/cm <sup>3</sup>
<b>Storage Temp</b>	80°F (27°C) up to 1 year
<b>Theoretical Coverage</b>	63 sq./ft @ 2.5 mils
<b>Particle Distribution</b>	+44 MICRONS (325 MESH) 35 - 40%

## Coating Properties

<b>Film Thickness</b>	Recommended film thickness: 2.5 – 3.5 mils
<b>Cure Schedule</b>	Metal Temperature: 18 minutes @ 375°F (191°C) 25 minutes @ 360°F (182°C)
<b>Gloss Level</b>	70 - 80% @ 60°
<b>Pencil Hardness</b>	ASTM D3363 H-2H
<b>Flexibility</b>	1/8" ASTM D522
<b>Adhesion</b>	5B
<b>Direct Impact</b>	160 in-lb. direct;
<b>Reverse Impact</b>	160 in-lb. reverse (ASTM D2794)
<b>Salt Spray</b>	1000 hrs. less than 1/16" in creepage over B-1000 treated test panels (ASTM B117)

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