



Highlights

PPG's Enviracryl™ and Envirocron™ powder coatings are aesthetically pleasing, produce a durable uniform finish and can be custom formulated with finishes from high gloss to low gloss, and in a variety of textures.

PPG's "World Class" Ultradurable Polyester Powder Coatings provide a combination of good physical and chemical resistance properties with excellent resistance to outdoor weathering. This extensive line of Polyester Powders is manufactured to meet the increasing requirement demands of the appliance and industrial markets. These sophisticated Polyesters are the solution to your smoothness, low-bake, durability and physical property requirements. An unsurpassed application development program enables consistently friendly use on a variety of substrates.

Product Features

- Available in a wide range of colors and glosses
- Excellent Exterior durability
- Good chemical resistance
- Specifically formulated to meet the requirements of AAMA 2604

Technical Properties

| Property | Test Method | Value |
|-------------------|-------------|---|
| Color | _____ | 04 Satin Bronze Texture |
| Appearance | | Texture |
| Gloss | ASTM D-523 | 4.0 - 6.0 @ 60° |
| Adhesion | ASTM D-3359 | 100% (5B Pass) |
| Hardness | ASTM D-3363 | H Pencil (Eagle) |
| Impact Resistance | ASTM D-2794 | 60 In.-lbs. Direct No Tape Off |
| Salt Spray | ASTM B-117 | 3000 Hrs. Pass Blister Rating - 8 Minimum Scribe Rating - 7 Minimum |
| Humidity | ASTM D-1735 | 3000 Hrs. Pass - No Blisters |

Film Properties were determined using 2.0 - 3.0 mils powder film over 3003 aluminum test panels pretreated with Alodine® 1500S.

Application Data

| | |
|---|--|
| Application Type: | Electrostatic Spray |
| Recommended Bake: | 10 Minutes at 400 °F Metal Temperature See Cure Curve PCT-016 |
| Specific Gravity: | 1.49 ± .05 |
| Theoretical Coverage: | 129 Sq. Ft. per pound at 1.0 mil |
| Shelf Life from Date of Manufacture (@40-60% RH): | 80 °F Maximum - 24 Months |

*PPG recommends that all material be used in FIFO order (first in - first out).
Materials that exceed the recommended shelf life should be tested prior to use.*



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