



Highlights

PPG's Envirocrol™ and Envirocron™ powder coatings are aesthetically pleasing, produce a durable uniform finish and can be custom formulated with finishes from high gloss to low gloss, and in a variety of textures.

PPG's "World Class" Polyester Powder Coatings provide a combination of good physical and chemical resistance properties. This extensive line of Polyester Powders is manufactured to meet the increasing requirement demands of the appliance and industrial markets. These sophisticated Polyesters are the solution to your smoothness, low-bake, durability and physical property requirements. An unsurpassed application development program enables consistently friendly use on a variety of substrates.

Product Features

Available in a wide range of colors and glosses

Exterior durability

Good chemical resistance

UL Approved

NSF 51 compliant

Technical Properties

Property	Test Method	Value
Color		Black Texture PPLT3901
Appearance		Texture
Gloss	ASTM D 523	0.0 - 3.0 @ 60°
Adhesion	ASTM D 3359	100% (5B Pass)
Hardness	ASTM D 3363	2H Pencil (Eagle)
Impact Resistance	ASTM D 2794	160 in-lbs Direct 160 in-lbs Reverse
Conical Mandrel	ASTM D 522	1/8" Mandrel - No cracking
Salt Spray	ASTM B 117	1000 hrs
Humidity	ASTM D 4585 @ 38° C	100 °F, 100% RH - 1000+ hrs

Film Properties were determined using 2.5 - 3.5 mils powder film over 22 gauge (0.032") cold rolled steel B1000 test panels.

Application Data

Application Type:	Electrostatic Spray
Recommended Bake:	10 Minutes at 340 °F Metal Temperature See Cure Curve PCT-063
Specific Gravity:	1.69 ± .05
Theoretical Coverage:	114 Sq. Ft. per pound at 1.0 mil
Shelf Life from Date of Manufacture (@40-60% RH):	77 °F Maximum - 12 Months

PPG recommends that all material be used in FIFO order (first in - first out). Materials that exceed the recommended shelf life should be tested prior to use.



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