

Columbia Coatings

# Technical Data Sheet

Columbia Coatings  
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**COLUMBIA**  
COATINGS

<b>Number:</b>	E1211042
<b>Name:</b>	Old Bronze Hammertone II
<b>Type:</b>	TGIC

## Powder Properties

<b>Specific Gravity</b>	1.55 ( $\pm$ 0.05) g/cm <sup>3</sup>
<b>Storage Temp</b>	< 80°F (27°C), 50% RH
<b>Theoretical Coverage</b>	50 sq./ft @ 2.5 mils
<b>Particle Distribution</b>	+44 MICRONS (325 MESH) 35% - 45%

## Coating Properties

<b>Film Thickness</b>	Recommended Film Thickness: 2.5–4.0 mils
<b>Cure Schedule</b>	Metal Temperature: 12 minutes @ 400°F (204°C) 16 minutes @ 375°F (191°C) 25 minutes @ 350°F (177°C)
<b>Gloss Level</b>	15% – 30% @ 60°
<b>Pencil Hardness</b>	H – 2H (ASTM D3363)
<b>Flexibility</b>	1/8" (ASTM D522)
<b>Adhesion</b>	5B (ASTM D3359)
<b>Direct Impact</b>	20 in-lb. @ 2.5 mils (ASTM D2794)
<b>Reverse Impact</b>	20 in-lb. @ 2.5 mils (ASTM D2794)
<b>Salt Spray</b>	1000 hrs. (ASTM B117)

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