

Columbia Coatings

Technical Data Sheet

Columbia Coatings
1173 Industrial Park Rd
Columbia, TN 38401
931-388-7730
931-388-5573 FAX



Number:	COL1785411
Name:	Northwestern Wildcats Purple
Type:	Polyester

Powder Properties

Specific Gravity	1.28 ± 0.05 g/cm ³
Storage Temp	< 80°F (27°C)
Theoretical Coverage	151 sq. ft. @ 1mil
Particle Distribution	25 - 50 microns

Coating Properties

Film Thickness	Recommended film thickness: 2.5 - 3.5 mils
Cure Schedule	Metal Temperature: 10 minutes @ 400°F (204°C)
Gloss Level	90% ± 5% @ 60°
Pencil Hardness	H-2H
Flexibility	100%
Adhesion	4B
Direct Impact	160 in/lb.
Reverse Impact	160 in/lb.
Salt Spray	1000 hrs.

www.columbiacoatings.com