

Columbia Coatings

# Technical Data Sheet

Columbia Coatings  
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|                |                         |
|----------------|-------------------------|
| <b>Number:</b> | NHL178035               |
| <b>Name:</b>   | Detroit Red Wings White |
| <b>Type:</b>   | Polyester               |

## Powder Properties

|                              |                                |
|------------------------------|--------------------------------|
| <b>Specific Gravity</b>      | Approx. 1.61 g/cm <sup>3</sup> |
| <b>Storage Temp</b>          | Less than 80°F (27°C)          |
| <b>Theoretical Coverage</b>  | 139 sq. ft/lb. @ 1 mil         |
| <b>Particle Distribution</b> | n/a                            |

## Coating Properties

|                        |                                                                                   |
|------------------------|-----------------------------------------------------------------------------------|
| <b>Film Thickness</b>  | Recommended film thickness: 2.5 - 3.5 mils                                        |
| <b>Cure Schedule</b>   | Metal Temperature:<br>10 minutes @ 392°F (200°C)                                  |
| <b>Gloss Level</b>     | 80% - 95% @ 60°                                                                   |
| <b>Pencil Hardness</b> | H - 2H (ASTM D3363)                                                               |
| <b>Flexibility</b>     | n/a                                                                               |
| <b>Adhesion</b>        | 5B                                                                                |
| <b>Direct Impact</b>   | 80 in-lb. direct;                                                                 |
| <b>Reverse Impact</b>  | 80 in-lb. reverse (ASTM D2794)                                                    |
| <b>Salt Spray</b>      | 1000 hrs. less than 1/16" in creepage over B-1000 treated test panels (ASTM B117) |

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