

Columbia Coatings

Technical Data Sheet

Columbia Coatings
1173 Industrial Park Rd
Columbia, TN 38401
931-388-7730
931-388-5573 FAX



COLUMBIA
COATINGS

Number:	X5026044
Name:	Dark Horse
Type:	Polyester

Powder Properties

Specific Gravity	1.44 +/- 0.05
Storage Temp	12 months @ 75°F (24°C)
Theoretical Coverage	134 ft ² /lb./mil
Particle Distribution	n/a

Coating Properties

Film Thickness	2.0 – 3.0 mils
Cure Schedule	Metal Temperature: 15 minutes @ 375°F (191°C)
Gloss Level	visual
Pencil Hardness	H-2H
Flexibility	1/8 in. dia., no fracture
Adhesion	5B
Direct Impact	120 in/lb.
Reverse Impact	120 in/lb.
Salt Spray	1000 hrs.

www.columbiacoatings.com